



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3671-1

Job Sheet 171121



Part No: D3671-1

Job Qty: 10 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/29/18

Job Tracking No:

Due Date: 2/12/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV A IPP: A 07.11.12 ecn 1019 New issue EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		2/12/18	0.00	0.00	Purchasing		AT 18/02/18
110	Packaging	10 pcs		2/12/18	0.00	0.00	Packaging2		A T DAS 12/12/18
120	QC	10 pcs		2/12/18	0.00	0.00	QC6		38
130	Packaging	10 pcs		2/12/18	0.00	0.00	Packaging3-1		DAS 9-88 4/21/18
140	QC21-SA	10 Ea		2/12/18	0.00	0.00	QC21		21

Part Op 100 - Issue P/O: 035891 Make as per Dwg D3671 Red letters (0.100" height) on white adhesive back (if possible)
Descriptions: Manufacture: From 3M 7 mil masking film # 8522CP or Avery IPM # 2031
110 - Ensure Material Release Note is attached
130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: February 2nd 2019 ***

JAN 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3671-1P	Placard	10 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3671-1P	10	0	0

Part Specifications

Specifications could not be found.

Plex 1/29/18 10:59 AM dart.baker.diane

S.O.

DART
AEROSPACE
S038571



Placard

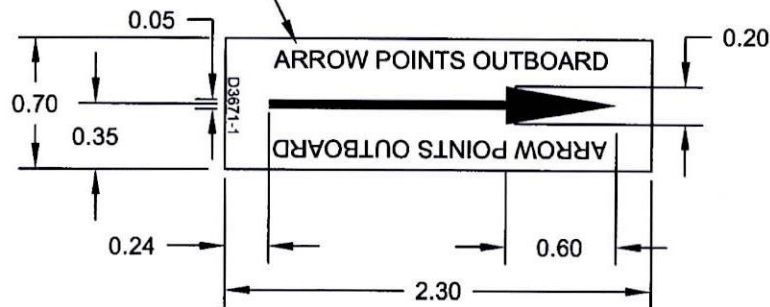
PART NO: D3671-1
Original Serial #: S038571
Revision:
Operation:
Change No:

Purchasing

Mfg Date: 02/02/18
Job No: 171121

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

FONT: ARIAL
COLOUR: RED
HEIGHT: 0.10
WIDTH: 1.8
(2 PLACES)



D3671-1 PLACARD

NOTES:

- 1) MATERIAL: RED ARROW ON WHITE ADHESIVE BACK VINYL
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP
OR AVERY IPM #2031. SIZE IS 2.30" LONG x 0.70" WIDE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED
07.11.06

A	NEW ISSUE	DC	07.08.27
REV.	DESCRIPTION	BY	DATE
DESIGN	PC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.	JE	D3671	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.		PLACARD	1:1
DATE	07.08.27	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038891

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038891
PO Date: 1/29/18
Due Date: 2/7/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
JAN 29 2018
Conf ✓

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3012-1P			Decal D3012-1 As Per Dwg D3012 Rev. A	Firmed	2/7/18	6 pcs	0 pcs 6x	6 pcs	\$13.3333/pcs	\$80.00
2	D3012-5P			Decal D3012-5 As Per Dwg D3012 Rev. A	Firmed	2/7/18	6 pcs	0 pcs 6x	6 pcs	\$13.3333/pcs	\$80.00
3	D3301-1P			Placard D3301-1 As Per Dwg. D3301 Rev. A	Firmed	2/7/18	6 pcs	0 pcs 6x	6 pcs	\$13.3333/pcs	\$80.00
4	D3428-1P			Placard D3428-1 As Per Dwg. D3428 Rev. A	Firmed	2/7/18	20 pcs	0 pcs 20x	20 pcs	\$4.00/pcs	\$80.00
5	D3671-1P			Placard D3671-1 As Per Dwg D3671 Rev. A	Firmed	2/7/18	10 pcs	0 pcs 10x	10 pcs	\$8.00/pcs	\$80.00
6	D4085-3P			Placard, Instructions D4085-3 As Per Dwg D4085 Rev.C	Firmed	2/7/18	20 pcs	0 pcs 20x	20 pcs	\$4.00/pcs	\$80.00
7	D5055-3P			Placard D5055-3 As Per Dwg D5055 Rev. A	Firmed	2/7/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
8	D5079-1P			Placard, Eaps D5079-1 As Per Dwg D5079 Rev. B	Firmed	2/7/18	20 pcs	0 pcs 20x	20 pcs	\$4.00/pcs	\$80.00
Grand Total:											\$640.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

*C2
PJD*

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

038891

Packing Slip N°:

W021899

Part N°:

Serial N°:

Description:

Derals

Quantity:

6, 6, 6, 20, 10, 20, 20.

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

3m

14 year shelf life.

APPROVAL: Valerie Young

Signature:

Val Y

Title: office admin.

DATE:

Feb 2.18.